

# **AIRWORTHINESS DIRECTIVE**

# THE GLIDING FEDERATION OF AUSTRALIA Inc

# GFA AD 440 Issue 2

Date: 18 Jan 2021

C4/1-13 THE GATEWAY, BROADMEADOWS VICTORIA 3047 PHONE +61 (0) 3 9359 9865, FAX +61 (0) 3 9359 1613. ABN: 82 433 264 489

Note: This Airworthiness Directive is issued by the Gliding Federation of Australia

Type Certificate Holder	Stemme AG		
Manufacturer(s)	Stemme AG		
Types/Models Affected	Stemme S10		
Serial Numbers	Serial Numbers: Model S10 10-12 to 10-60 Model S10-V 14-002 to 14-022 and modified aircraft 14-012M to 14-060M		
Subject	Deposits in The Induction Manifold.		
Implementation	Inspection of the fuel filters and the valve stems may be performed by Glider Inspectors who have been authorised to complete Annual Inspections on the Stemme S10.  If deposits are found then the CTO should be contacted regarding the authorisation to complete this work.		
Background	Stemme Service Bulletin A31-10-021 and Limbach Technical Bulletin 47 were issued in 1995 resulting in the initial issue of this Airworthiness Directive. At that time, several aircraft had been found to have deposits in the carburettor, induction manifold and combustion chamber. Two engine failures (sticking intake valves) were probably caused by these deposits.		
	Issue 2 maintains the requirements of the initial issue of this Airworthiness Directive but removes Action 3: 'Until further notice the only fuel approved for use in the Stemme S 10 is AVGAS 100 LL'. Operators are now authorised to use all fuels as approved by the current flight manual.		
Documentation	Stemme Service Bulletin A31-10-021 and Limbach Technical Bulletin 47.		
Required Action(s)	1. Before Next Flight the instructions of step 2 and 3 of section 5 of the Stemme Service Bulletin A31-10-021 which forms part of this AD must be complied with.		
	2. If deposits are found then the engine must be striped and		

	cleaned in accordance with the procedures in Limbach Technical Bulletin 47 which forms part of this airworthiness directive.  If there is any correspondence with Stemme regarding this matter as required by Service Bulletin A31-10-021 then a copy must be emailed to returns@glidingaustralia.org.
Compliance, Compliance Time(s) and Frequency	The requirements of this GFA Airworthiness Directive are mandatory. This Directive is issued pursuant to the Rules and Regulations of the Gliding Federation of Australia.
Effect on Weight and Balance	No effect on W&B.
Issuing Authority	Issued for and on behalf of <b>The Gliding Federation of Australia</b> Inc.  Signed:  Chief Technical Officer
Effective Date	18 Jan 2021

Documents

eş'

Material:

1

Design Org. No. EB 11 GmbH & Co. KG

Page 3 (of 4)

A31-10-021 Am.-Index: 01.c side down

This Service Bulletin provides from page 1 to 2 the original version in German, approved by the Luffahrt-Bundesamt, and from page 3 to 4 a translated version in English. The translation has been performed to the

best of our knowledge and judgement.

Subject

.

Deposits in the induction manifold

Service Bulletin

STEMME

Design Org. No. EB 11

GmbH & Co. KG

w

w

Powered saliplane model STEMME S10 / Original Type Certificate Data Sheet no. 846 (LBA), serial nos.:

Project number, 10-286 / Deposits in the Induction manifold.

Model S10-V. 14-002 to 14-022 and transformed aircraft 14-012M bis 14-060M

· Model S10: 10-12 to 10-60

Effectivity:

ri

Time of compilance:

eri

Before the next flight.

X 6069	
Several aircraft found with deposits	ing and combustion chamber with a
	Several aircraft found with deposits i

reacty brown substance, origin and causes of which are not known in the engine induction manifold covering any parts between carbureto the time being. It is probable that its build-up depends on the grade and quality of fuel used.

Two engine failures (sticking of intake valve) were probably caused by linese deposits.

රේ

# instructions: યજ

 Until the chain of effects is definitely cleared and specific countermeasures can be taken, all affected aircraft are to be fuelled with AVGAS 100 LL only, since for car fuels one can expect considerable. differences in chemical composition (high percentage of aggressive, oxygenated constituents can be encountered) and in the quality of used additives.

Note: The information given in the Flight Manual regarding the rated fuel grades is hereby temporarily overruled.

Remarks:

di

haspection of the fine fuel filters for possible accumulation of chopped cotton fibres (filter material of tank glueing resin). If positive finding: exchange the filters and send the old ones to STEMME for analysis purposes. N

Inspection of the engine according to the Service Bulletin no. 47 of the LIMBACH company, aiming to identify those machines which are at immediate risk of engine failure due to such deposits. Furthermore, gaining better information on the causes by taking stock of the whole fleet is indispensible to define specific couniermeasures (°)

Stemme GmbH & Co. KG - Airworthiness Department

If deposits, as described, are found in the induction manifold or in the carburetor it can be assumed that they also are present on the valve stem.

Page 3 of 4

in case of positive finding in item 3, the following actions are required:

1. Inform STEMME (Dept. QA or MPL (airworthiness)) thoroughly, as far as possible, with regard to the operating conditions: fuel types and grades used, if MOGAS - from which producer or retailer? Were there longer periods when MOGAS was left in the tanks? More frequent, occasional or never change between AVGAS and MOGAS? Has the aircraft been exposed to higher OAT for longer periods recentry? Have cotton fibres been found in the fuel filters? Operating hours of the engine etc.

2 100K 28 10	Other Bence Wallet
300 × 300 ×	26.06, 1995

Sign	hecked:	Sign	Oste:	Supermedes (saue of:
Francis	anharnar	Q J	28.06, 1995	26.06, 1995



## **Technical Bulletin**

47

Subject:

Sticking intake valves

Affected engi-

ne models:

All engine models:

L 2400 EB1.D L 2400 EB1.AD

### Background Information:

Engine of the types mentioned above have recently experienced 2 engine failures due to intake vaives sticking in the valve guides. Sticky deposits were found in parts of the induction system on the inside walls of the intake manifolds, as well as on the throttle shaft. A subsequent analysis of the deposits leave no doubt, that the deposits are formed by foreign materials dissolved in the fuel, which have caused sticking of the intake valves under the temperatures involved.

Priority:

Refore next flight

#### Compliance:

- 1. Visual inspection of the valve shafts. To do so:
  - . Unscrew high tension leads from spark plugs.
  - Remove valve covers, inspect valve shafts through the spring windings visually. If any deposits (dark brown to black, laquer-like hard to gum-like sticky) are apparent, continue with step 2.
  - · Unscrew spark plugs.
  - Turn crankshaft until the piston in the cylinder to be inspected is at half stroke (can be verified
    with a piece of wire trough the spark plug hole)
  - · Remove rocker arm shaft.
  - Disassemble valve springs from the intake valves with spring tensioning tool.
  - . Inspect valve shafts through the spark plug thread with an endoscope for deposits.

To do so push valve into the valve guide to a maximum depth of 35 mm, measured from the end of the shaft to the top of the valve guide (if the pistons are at half-stroke, the valve cannot fall into the engine) If deposits are found, continue with step 2.

If the deposits are found on the valve stems, the engine must be removed and the following components must be cleaned in the disassembled state: carburetor, induction system, cylinder head, pistons, piston rings, cylinders, mechanical fuel pump and fuel lines.

If no deposits are found on the valve stems, the engine may be reassembled and put back into service.

For instructions see service literature (Maintenance Instructions No.: 9, 10 and 12 in the valid issue, Repair Manual)

## Remarks:

The measures for compliance can only be carried out by the engine manufacturer or organisations autorized by the engine manufacturer. For airframe-related parts of the fuel system see Technical Bulletin No.;
A31-10-021 from the Stemme company

This document has been translated to the best of our knowledge. In case of doubt however only the german original shall be considered authoritative.

#### LBA approved:

Bearb.: Stolinski	Replaces Edition from:	Page: 1
Gepr.: 171.01.97 V	Edition: 28.06.95	of 1 Pages